



The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.

The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.

The blade will be filled with a PU form core.

Welding of spokes, will be MIG point welding.

The rudder will be made after ISO12215-8

RUD46

Modify date: 04-09-2018 / TCH - Rev. C1A  
Rudder blade to stock changed from 1219mm to 1206mm

Modify date	Project:	Bavaria Crusier 45 (SE50)
Modify date	Rudder and bearings	
Modify date	Scale	1:15
Modify date	Date	13-09-2017
Modify date	Material	Alu6082
Modify date	Drawing no.	BA460558
Modify date	Filename (dwg)	Bavaria SE50 rudder system
Modify date	Drawn by	TCH

*Jefa Rudder*  
SYSTEMS

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