



RUD46

The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.

The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.

The blade will be filled with a PU form core.

Welding of spokes, will be MIG point welding.

The rudder will be made after ISO12215-8

Modify date: 04-09-2018 / TCH - Rev. C1A Rudder blade to stock changed from 1219mm to 1206mm	Project: Bavaria Crusier 45 (SE50) Rudder and bearings	
Modify date	Scale: 1:15	Date: 13-09-2017
Modify date	Material: Alu6082	Drawing no. BA460558
Modify date	Filename: Bavaria SE50 rudder system	
Modify date	Drawn by: TCH	

Jefa Rudder
SYSTEMS

JEFA MARINE A/S
NIMBUSVEJ 2
2670 GREVE, DENMARK
Tlf.+45-4615 5210 & Fax +45-4615 5208
E-mail info@jefa.com & WWW.jefa.com