



The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.

The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.

The blade will be filled with a PU form core.

Welding of spokes, will be MIG point welding.

The rudder will be made after ISO12215-8

V= 71 dm<sup>3</sup>  
A= 0,96 m<sup>2</sup>

RUD46

Modify date:	Project: Bavaria Crusier 45 Short (SE50)	
Modify date	Rudder and bearings	
Modify date	Scale: 1:15	Date: 13-09-2017
Modify date	Material: Alu6082	Drawing no. BA465689
Modify date	Filename (dwg): Bavaria SE50 rudder system	
Modify date	Drawn by: TCH	

*Jefa Rudder*  
SYSTEMS

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