



A= 0,95 m<sup>2</sup>  
V= 49,25 dm<sup>3</sup>

The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.

The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.

The blade will be filled with a PU foam core. Minimum density per cubic meter 80kg.

Welding of spokes, will be MIG welding.

The rudder will be made after ISO12215-8

**RUD45R**

REVISIONS			
Rev.	Description	Date	Author

Project  
**Grand Soleil 44 Shallow**

*Jefa Rudder*  
S Y S T E M S

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Product Name: <b>Rudder</b>	Filename <b>Grand Soleil 44 Shallow rudder</b>	
Drawing no. <b>GS44-ROR-S</b>	Sheet: <b>1 of 1</b>	Proj. method: 
Material: <b>Aisi 630</b>	Scale: <b>1:12</b>	Format: <b>A4</b>
Creation Date: <b>07-02-2022</b>	Dimensions are given in mm. Dimensions without tolerances according to DS/ISO 2768-m.	
Author: <b>Thor</b>	This drawing belongs to Jefa Marine A/S and may not be used or shown without permission.	