



The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass. The stock will be laminated to one side of the blade with 2 layers of 600g e-glass. The blade will be filled with a PU form core.

Welding of spokes, will be MIG point welding.

The rudder will be made after ISO12215-8

A: 0,94 m<sup>2</sup>  
 V: 49,01 dm<sup>3</sup>

RUD45R

REVISIONS			
Rev.	Description	Date	Author

Project  
Grand Soleil 46LC

*Jefa Rudder*  
SYSTEMS

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Product Name: Rudder system		Filename Grand Soleil 46LC rudder	
Drawing no. RUD45R		Sheet: 1 of 1	Proj. method: 
Material: Aisi630		Scale: 1:12	Format: A4
Creation Date: 07-01-2019	Dimensions are given in mm. Dimensions without tolerances according to DS/ISO 2768-m.		
Author: Thor	This drawing belongs to Jefa Marine A/S and may not be used or shown without permission.		