



The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.  
 The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.  
 The blade will be filled with a PU form core.

Welding of spokes, will be MIG point welding.

The rudder will be made after ISO12215-8

| REVISIONS |  |          |        |
|-----------|--|----------|--------|
| Rev.      | Description  | Date     | Author |
| A         | Change to layout.<br>Text made visible.<br>Packing measurement added | 09/11-18 | TCH    |
|           |  |          |        |
|           |  |          |        |
|           |  |          |        |
|           |  |          |        |

Project  
Grand Soleil 52LC

*Jefa Rudder*  
SYSTEMS

JEFA MARINE A/S  
NIMBUSVEJ 2  
2670 GREVE, DENMARK  
Tlf: +45 4615 5210  
Email: info@jefa.com www.jefa.com

|                                |  |                                      |                   |
|--------------------------------|--|--------------------------------------|-------------------|
| Product Name:<br>Rudder system |  | Filename<br>Grand Soleil 52LC rudder |                   |
| Drawing no.<br>RUD55           |  | Sheet:<br>1 of 1                     | Proj. method:<br> |
| Material:<br>Aisi 630          |  | Scale:<br>1:1                        | Format:<br>A4     |
| Creation Date:<br>06-04-2017   | Dimensions are given in mm. Dimensions without tolerances according to DS/ISO 2768-m.    |                                      |                   |
| Author:<br>Petur               | This drawing belongs to Jefa Marine A/S and may not be used or shown without permission. |                                      |                   |