



The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.

The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.

The blade will be filled with a PU foam core.

Welding of spokes, will be MIG point welding.

The rudder will be made after ISO12215-8

**TRU2055**  
**RUD55**

|             |   |                     |
|-------------|---|---------------------|
| Modify date | Project: Hanse 588 "SHORT" RUD55 Rudder |                     |
| Modify date | Scale: 1:12                             | Date: 08/06-2016    |
| Modify date | Material: Alu6082                       | Drawing no. TRU2055 |
| Modify date | Filename (dwg): Hanse 588 Buildcard     |                     |
| Modify date | Drawn by: KJ                            |                     |

*Jefa Rudder*  
SYSTEMS

JEFA MARINE A/S  
NIMBUSVEJ 2  
2670 GREVE, DENMARK  
Tlf. +45-4615 5210 & Fax +45-4615 5208  
E-mail info@jefa.com & WWW.jefa.com