



The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.

The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.

The blade will be filled with a PU form core. Minimum density per cubic metere 80kg.

Welding of spokes, will be TIG welding.

The rudder will be made after ISO12215-8

RUD39R

Modify date:25/04/2018,PM, Rudder modification (Marked RED) Rudder dimension, Key, Tube.	Project: J-121 Rudderstock and blade	
Modify date	Scale 1:12	Date 31/10-2017
Modify date	Material Aisi630	Drawing no. Rudder
Modify date	Filename J-121 Buildcard	
Modify date	Drawn by PM	

**Jefa Rudder**  
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