



The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.

The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.

The blade will be filled with a PU foam core.

Welding of spokes, will be MIG point welding.

The rudder will be made after ISO12215-8

A= 0,492 m<sup>2</sup>

V= 19,233 dm<sup>3</sup>

RUD B6

REVISIONS				Project	Product Name:	Filename		
Rev.	Description	Date	Author	Robertson & Caine B6	B6 Rudder	B6 rudder system		
				<i>Jefa Rudder</i> SYSTEMS	Drawing no.	Sheet:	Proj. method:	
					B6	2 of 2		
				JEFA MARINE A/S	Material:	Scale:	Format:	CAD-System:
				NIMBUSVEJ 2	Aisi630	1:10	A4	SolidWorks
				2670 GREVE. DENMARK	Creation Date:	Dimensions are given in mm. Dimensions without tolerances according to DS/ISO 2768-m.		
				Tlf: +45 4615 5210	29-01-2020			
				Email: info@jefa.com www.jefa.com	Author:	This drawing belongs to Jefa Marine A/S and may not be used or shown without permission.		
					Thor			