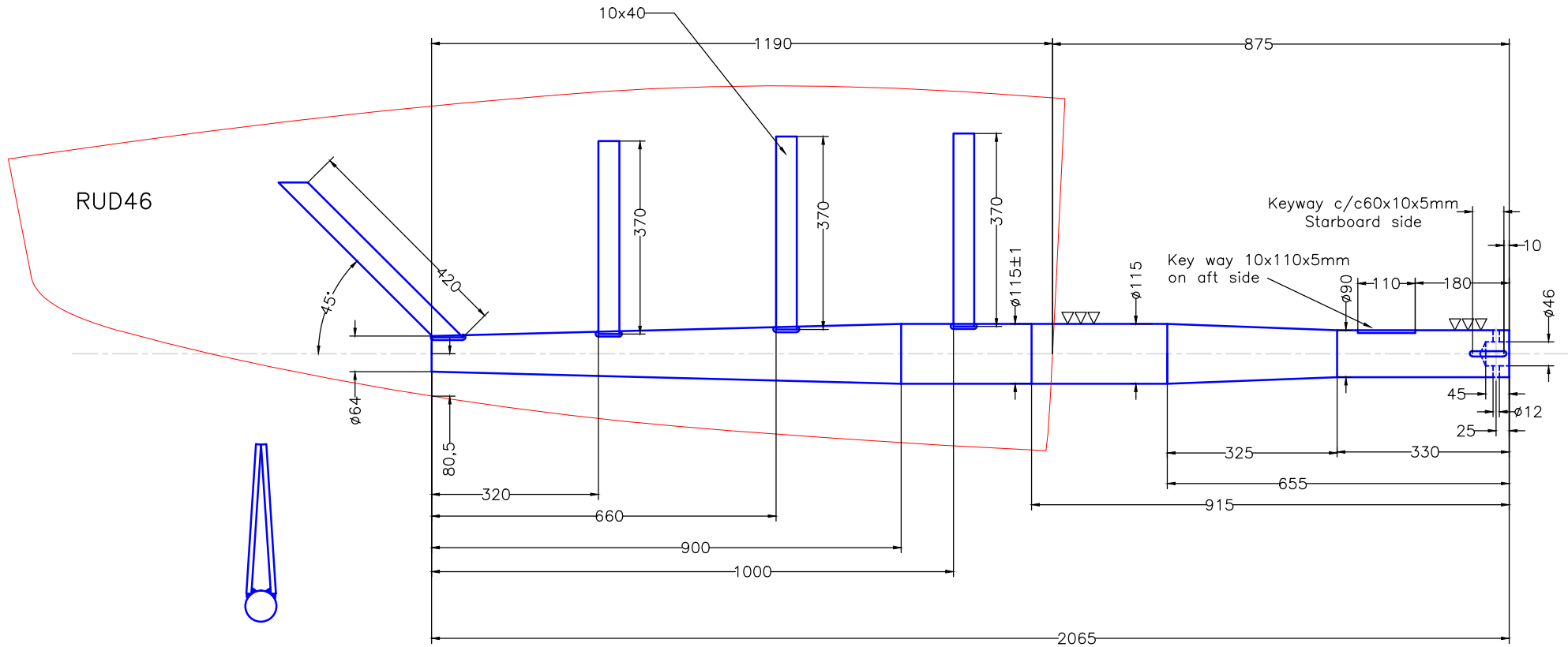


The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.  
 The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.  
 The blade will be filled with a PU foam core.

Welding of spokes, will be MIG point welding.

The rudder will be made after ISO12215-8



**RUD46**  
**TRU0189**

Modify date: 2008-08-21 Length changed	Project: Moody45CL Rudder stock		<b>Jefa Rudder</b> SYSTEMS
Modify date: 2008-02-05 Spokes and bottom dia. changed #68	Scale: 1:10	Date: 05/05-2014	
Modify date: 2009-08-11 Bottom dia to #64	Material: Alu6082	Drawing no. TRU0189	JEFA MARINE A/S NIMBUSVEJ 2 2670 GREVE, DENMARK Tlf. +45-4615 5210 & Fax +45-4615 5208 E-mail info@jefa.com & WWW.jefa.com
Modify date: 05/05-2014, KJ, TRU0075 to TRU0189	Filename (dwg): TRU0189 Moody45CL 430 rudder		
Modify date:	Drawn by: KJ		