



The blade will be made of 1 layer 300g chopped e-glass and 3 layers of 600g chopped e-glass.

The stock will be laminated to one side of the blade with 2 layers of 600g e-glass.

The blade will be filled with a PU foam core. Minimum density per cubic meter 80kg.

Welding of spokes, will be MIG welding.

The rudder will be made after ISO12215-8

A= 1,06 m<sup>2</sup>  
V= 70,01 dm<sup>3</sup>

RUDX-L

REVISIONS				Project	Product Name:	Filename		
Rev.	Description	Date	Author	X4.9 (2020)	Rudder	X4.9 rudder		
				<i>Jefa Rudder</i> S Y S T E M S	Drawing no.	Sheet:	Proj. method:	
					X4.9ROR	1 of 1		
					Material:	Scale:	Format:	CAD-System:
					Alu6082	1:12	A4	SolidWorks
					Creation Date:	Dimensions are given in mm. Dimensions without tolerances according to DS/ISO 2768-m.		
					21-07-2020			
					Author:	This drawing belongs to Jefa Marine A/S and may not be used or shown without permission.		
					Thor			
				JEFA MARINE A/S NIMBUSVEJ 2 2670 GREVE. DENMARK Tlf: +45 4615 5210 Email: info@jefa.dk www.jefa.dk				