



ITEM NO.	PART NUMBER	EXPL/QT Y.
1	Z8-1106 - Clutch shaft	2
2	Z8-1107 - Clutch iron bush	2
3	Z8-1114 - Spring for Clutch	2
4	Z8-1015 Magnet N30 20x6mm forniklet	2
5	Z8-1008 Coil for clutch	2
6	Z8-1135 Lock for spule	2
7	Z8-1002 Flange for gearbox	1
8	Z8-4190 Rubber washer	8
9	Z-DIN0912-M08x16 Bolt med indiv. 6-kt. CH A2 M8x16	4
10	Z-EL140 Messingforskruening HKS 12x1.5	1
11	Z8-1103 - House for driveunit	1
12	Z8-1111 Bearing bush ø50xø55x50mm	1
13	Z8-1104 - Clutch between drive-gearbox Ø25	1
14	Z8-1105 - 10mm shaft for step3	3
15	ZBB-608 ballbearing 2RS 8x22x8mm	4
16	Z8-1010 - Gear wheel Z28 M1	3
17	Z8-1112 Teflon bearing ø10xø12x10mm	3
18	Z8-1130 Washer ø10xø16x1 polycarbonat	6
19	Z-DIN0988-10x16x0.2	3
20	Z-DIN0471-A10 Lockring outside A10 DIN471	3
21	Z8-1009 - Inner gear Z70 M1	1
22	Z8-2102 - Planet gear plate-step 2	1
23	Z8-2141 - Gear wheel Z14 M1	1
24	Z8-2104 - 8mm shaft for step 2	3
25	ZBB61811 ballbearing um 55x72x9mm	1
26	Z8-2101 - Planet gear house	1
27	Z8-2103 - Gear wheel Z35 M1	3
28	Z8-2105 - Inner gear Z80 M1	1
29	Z-DIN0472-J22 Låsering J22 DIN472 fjederstål	3
30	Z-DIN0471-A08 Lockring outside A8 DIN471	3
31	Z8-2107 - Gear wheel Z10 M1	1
32	Z8-2109 - 6mm shaft for step 1	3
33	Z8-2142 Planet plate step 1	1
34	Z8-2147 Washer ø12xø22x0,8 polycarbonat sort	2
35	ZBB-696 ballbearing 2RS 6x15x5mm	3
36	Z8-2108 Gearwheel Z35 M1	3
37	Z-DIN0471-A06 Lockring outside A6 DIN471	3
38	Z8-2111 Motor flange	1
39	Z8-2112 Flange for drive 250-12	1
40	Z-DIN07991-M04x10 Socket countersunk UH A2 M4x10	4
41	Z8-2119-24-3 Servo disc motor SL110-1N	1
42	ZBB-6001 ballbearing 2RS 12x28x8mm	1
43	Z8-2113 Motorshaft M1 Z10	1
44	Z-DIN0471-A12 Lockring outside A12 DIN471	1
45	Z8-2115 Motorcover for TS250-12	1
46	Z-EL141 Messingforskruening HKS 16x1,5	1
47	Z-EL115 House for automotive fuse	1
48	Z-EL112 Automotive fuse 40Amp ORANGE	2
49	Z-EL174 Neoprentylle type DA 40-80-20	3
50	Z-ISO7380-M04x10	3
51	Z-DIN0912-M06x40 Bolt med indiv. 6-kt. CH A2 M6x40	6
52	Z-DIN07991-M05x12 Socket countersunk UH A2 M5x12	3
53	Z-DIN0916-M08x60 Socket set screw cup point M8x60	4
54	Z-DIN0985-M08 Locknut A2 M08	4
55	Z-DIN0125-08 Washer A A2 Ø8,4mm	4
56	Z8-1100 DU-TS-Spacer RG	4

DWG NR / NAME: **DU-TS250-12 / Autopilot drive explode**

PROJECT: **Transmission drive**

DATE: 10-01-2009	NAME: KJ	SCALE / PAPER: 1:7.5 / A3	MATERIAL: g	LOCATION:	ORDRE DATO:
MODIFY DATE: /				REV:	LEV.DATO:

**Jefa Steering**  
SYSTEMS

JEFA STEERING ApS  
AGENAVEJ 43  
2670 GREVE. DENMARK  
Tlf: +45 4615 5210 & Fax: +45 4369 5211  
Email: info@jefa.com www.jefa.com